

# Casa Tex Primer

### **Product characteristics**

### Description

Casa Tex Primer is an alkali resistant waterborne acrylic co-polymer emulsion based pigmented primer/sealer, highly resistant to efflorescence and having good sealing & binding properties. The fine aggregates in the primer acts as good anchorage to subsequent textured topcoats.

#### Recommended use

Ideal as texture primer for exterior and interior surfaces like walls, gypsum boards, etc.

#### **Features**

- Superior binding & sealing properties.
- Specially designed for textures.
- Contains fine aggregates.

## **Product safety**

Flash point 100°C [212°F]

### **VOC** content

Legislation	Value
EU	14 g/L [0.12 lb/US gal]
US (coatings)	24 g/L [0.20 lb/US gal]
US (regulatory)	64 g/L [0.53 lb/US gal]

### Handling

Handle with care. Before and during use, observe safety labels on packaging and paint containers and follow all local and national safety regulations. Always consult Hempel's Safety Data Sheet for this product along with the Product Data Sheet.

For professional use only.

### Product data

### **Product code**

282ME

### Standard shade / code

White 10000

### **Gloss**

Matt

#### Volume solids

38 ± 2%

### Specific gravity

1.5 kg/L [12 lb/US gal]

### Reference dry film thickness

30 micron [1.2 mils]

## Surface preparation

#### Cleanliness

- The surface must be dry and clean prior to application.

#### New build:

- Concrete must cure completely; for 28 days minimum.
- Moisture content in the surface must be below 4%.

### Maintenance and Repair

- Remove dust, loose material and any other contamination.
- Surface imperfections in the substrate must be fixed/filled before paint application.
- Use compatible cementitious repair material for major surface imperfections.

Consult Hempel's separate Surface Preparation Guidelines for more details.



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### **Application**

### **Thinner**

No thinning

### Cleaner

Fresh water

### Application method

Tool	Thinning max vol.	Application parameters	
Texture roller	No thinning	Not Applicable.	
Brush	No thinning	Not Applicable.	

Thinning is not allowed.

### Film thickness

Specification range	Low	High	Recommended
Dry film thickness	25 micron 30 micron [1.0 mils] [1.2 mils]		30 micron [1.2 mils]
Wet film thickness	70 micron	80 micron	80 micron
	[2.5 mils]	[3 mils]	[3 mils]
Theoretical spreading rate	15 m²/L	13 m²/L	13 m²/L
	[610 sq ft/US	[530 sq ft/US	[530 sq ft/US
	gal]	gal]	gal]

### **Application conditions**

- Surface temperature must be above 5°C [41°F] during application and curing.
- To avoid condensation, apply on a clean and dry surface with a temperature that is at least 3°C [5°F] above the dew point.
- Provide adequate ventilation during application and drying.

#### **Relative Humidity:**

- Relative humidity must be below 75% during drying and curing.

### **Application remarks**

- Stir well before use.
- The practical consumption factor may vary depending on application conditions, equipment and workmanship.

## Drying and overcoating

### **Drying time**

Surface temperature		<b>20°C</b> [68°F]	<b>10°C</b> [50°F]	<b>40°C</b> [104°F]
Surface dry	hours	5	10	2
Through dry	hours	48	96	24

Determined for dry film thickness 40 micron [1.6 mils] at standard conditions, see Hempel's Explanatory Notes for details. Any masking tape used during paint application should be removed while the paint is still in the wet condition.

### Overcoating

Hempel's specification supersedes any guidelines indicated in the overcoating table

Quality name		<b>10°C</b>	<b>20°C</b>	<b>40°C</b>
		[50°F]	[68°F]	[104°F]
		Atmospheric mi	ild	
Casa Fine Texture	Min	4 d	48 h	24 h
	Max	Ext*	Ext	Ext
Topaz Gloss	Min	4 d	48 h	24 h
Emulsion	Max	Ext*	Ext	Ext

### **Drying conditions**

- To obtain the drying time stated, it is important to maintain sufficient ventilation during application, drying and curing.

## Storage

### Shelf life

Ambient temperature	<b>25°C</b> [77°F]		
Product	24 months		

Shelf life from date of production, when stored in original, unopened containers. Thereafter, the product quality must be re-inspected. Storage at elevated temperatures may reduce shelf life. For advice, please consult Hempel.



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### Storage conditions

- Product must be stored according to local legislation, at maximum 40°C [104°F], without direct sunlight and protected from rain and snow.
- Temperature must not go below 0°C [32°F] during transport and storage.

### **Carbon Footprint**

Dry film thickness	1 µm	1 mil
GWP (Global Warming Potential)	3.3 g CO₂e/m²	0.017 lb CO2e/ft2

The carbon footprint is for 1 square meter / square foot of surface area with a dry film thickness of 1 micron / mil.

The scope includes raw materials, in-bound transport to the Hempel factory, Hempel manufacturing processes, and any Volatile Organic Compounds emitted during and after the application of the product.

It is calculated based on the standard shade defined in this PDS. Values may vary with shade.

### Additional documents

Additional information is available at the Hempel website https://www.hempel.com/service-and-support/technical-guidelines or at your local Hempel website:

- Explanatory Notes for Product Data Sheet.
- Application methods.

Additional Certifications and Standards Alkali resistance tested according to SASO

This Product Data Sheet ("PDS") relates to the supplied product ("Product") and is subject to updating from time-to-time. Accordingly, the buyer/applicator should have regard to the PDS supplied together with the relevant batch of the Product (and not an earlier version). In addition to the PDS, the buyer/applicator may receive some or all of the following specifications, statements and/or guidelines as listed below or as are available from the Hempel website under 'Products' at <a href="https://www.hempel.com">www.hempel.com</a> (the "Additional documents"):

No.	Document description	Location/comments	
1.	Technical Statement	One-off specific advice provided on request for specific projects	
2.	Specification	Only issued for specific projects	
3.	PDS	This document	
4.	Explanatory Notes to the PDS	Available at www.hempel.com and contain relevant information about the Product testing parameters	
5.	Application Instruction	Where available, at www.hempel.com	
6.	Generic technical guidelines (e.g. on application and surface preparation)	Where available, at www.hempel.com	

In the event of a conflict of information between the PDS and the Additional documents, the order of priority of information shall be in the order as set out above. In such event you should also contact your representative at Hempel for clarification. Furthermore, the buyer/applicator must have full regard to the relevant Safety Data Sheet provided with each Product and which can also be downloaded from <a href="https://www.hempel.com">www.hempel.com</a>.

Hempel shall not be liable for defects where the application of the Product has not been made fully in accordance with the recommendations and requirements set out in the relevant PDS and the Additional Documents. The information and terms of this disclaimer apply to this PDS, the Additional documents and any other documents suspiled by Hempel in respect of the Product. In addition, the Product is supplied and all technical assistance is given subject to Hempel's General Conditions of Sale, Delivery and Service, unless otherwise expressly agreed in writing.

hempel.com Issued by Hempel A/S - March 2024